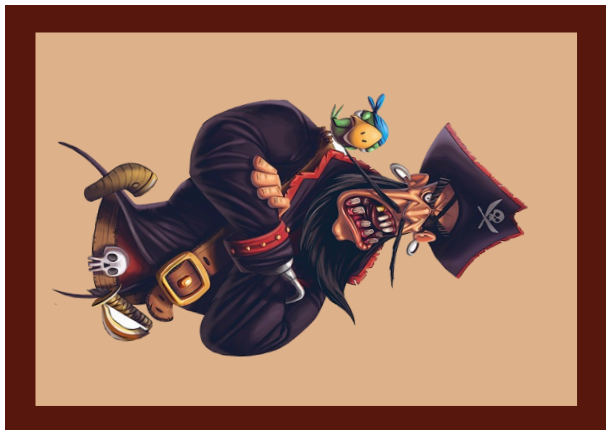


Voorzijde oefeningenkaarten



Achterzijde oefeningkaarten

$$54 + 8 = 62$$

$$69 + 5 = 74$$

$$86 + 6 = 92$$

$$77 + 7 = 84$$

$$15 + 7 = 22$$

$$86 + 5 = 91$$

$$58 + 7 = 65$$

$$59 + 5 = 64$$

$$68 + 5 = 73$$

Achterzijde oefeningkaarten

$$78 + 5 = 83$$

$$72 + 9 = 81$$

$$18 + 7 = 25$$

$$56 + 6 = 62$$

$$77 + 7 = 84$$

$$38 + 6 = 44$$

$$25 + 9 = 34$$

$$67 + 4 = 71$$

$$49 + 8 = 57$$

Achterzijde oefeningkaarten

$$86 + 6 = 92$$

$$77 + 9 = 86$$

$$38 + 9 = 47$$

$$87 + 6 = 93$$

$$78 + 6 = 84$$

$$58 + 4 = 62$$

$$64 + 7 = 71$$

$$79 + 8 = 87$$

$$43 + 9 = 52$$

Achterzijde oefeningkaarten

$$18 + 5 = 23$$

$$32 + 9 = 41$$

$$24 + 8 = 32$$

$$53 + 8 = 61$$

$$29 + 9 = 38$$

$$66 + 5 = 71$$

$$17 + 5 = 22$$

$$87 + 5 = 92$$

$$36 + 7 = 43$$