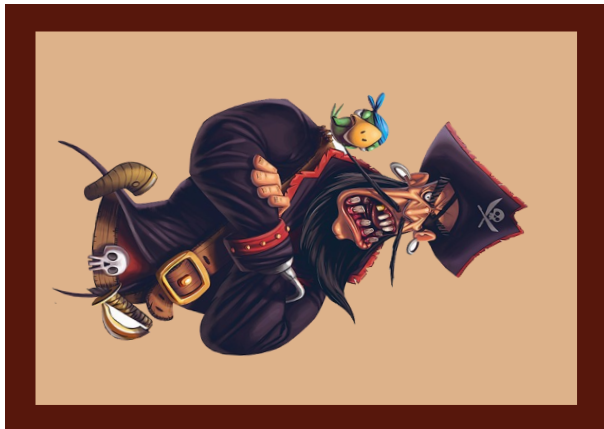


# Voorzijde oefeningenkaarten



*Achterzijde oefeningkaarten*

$$50 + 30 = 80$$

$$24 + 11 = 35$$

$$61 + 14 = 75$$

$$21 + 24 = 45$$

$$61 + 34 = 95$$

$$14 + 31 = 45$$

$$14 + 31 = 45$$

$$21 + 64 = 85$$

$$22 + 13 = 35$$

*Achterzijde oefeningkaarten*

$$65 + 30 = 95 \quad 54 + 21 = 75 \quad 22 + 53 = 75$$

$$72 + 23 = 95 \quad 62 + 13 = 75 \quad 52 + 23 = 75$$

$$41 + 14 = 55 \quad 31 + 25 = 56 \quad 80 + 16 = 96$$

*Achterzijde oefeningkaarten*

$$63 + 14 = 77 \quad 34 + 24 = 58 \quad 60 + 10 = 70$$

$$15 + 70 = 85 \quad 11 + 75 = 86 \quad 21 + 47 = 68$$

$$62 + 14 = 76 \quad 74 + 22 = 96 \quad 70 + 13 = 83$$

*Achterzijde oefeningkaarten*

$$20 + 22 = 42 \quad 20 + 15 = 35 \quad 34 + 11 = 45$$

$$52 + 33 = 85 \quad 10 + 65 = 75 \quad 15 + 50 = 65$$

$$25 + 14 = 39 \quad 24 + 52 = 76 \quad 18 + 51 = 69$$